



## Verza360® G5

# Effective Iron in Oil Removal from Eagle Ford SWD Improves Oil Quality and Profitability

### Challenge

#### Off-Spec Oil Bottlenecks Oil Movement and Operation

A Midstream trader operating in South Texas received off-spec oil from an Eagle Ford saltwater disposal (SWD) system containing 4,500 ppm of iron for processing to <50 ppm iron per customer requirements. The trader was achieving marginal performance using incumbent chemistries, heat, and centrifugation. Plus, the incumbent chemical program was highly corrosive, resulting in pump failures within 24 hours of replacement. The trader needed a more effective and safe solution to meet spec, debottleneck off-spec crude oil inventory, and recover the highest value for the oil.

### Solution

#### Verza360® G5 for Iron in Oil Removal

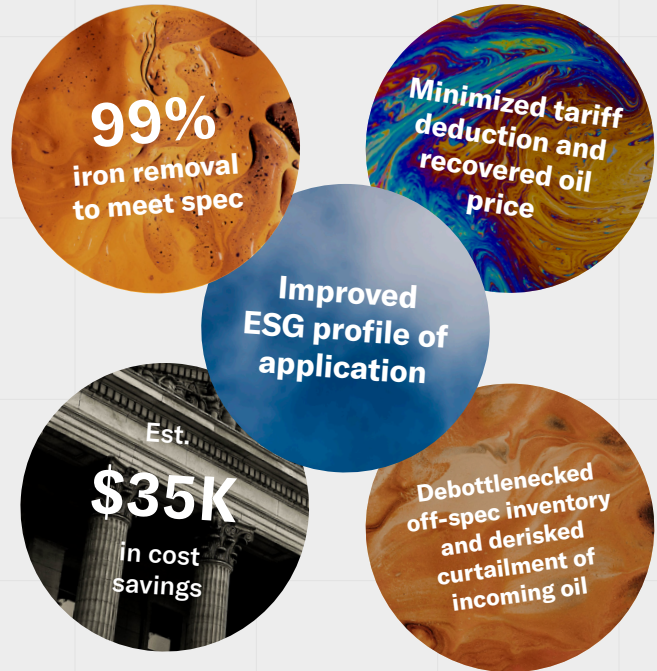
Solugen’s iron control and surfactant chemistries were proposed for iron in oil removal after field testing. A 90:10 ratio of Verza360® G5 (Verza) and a cationic surfactant was recommended for trial. Verza is a proprietary carbon-negative, partially neutralized, and biodegradable organic acid (Verza360® XG) blend that is effective at controlling iron-containing scales.

Verza360® XG itself is effective at enhancing chelation properties of other carboxylic acids, enabling the chelation power to be more effectual for systems containing iron.

### Trial

#### Applying Verza Treatment to Off-Spec Oil

Prior to treatment, the raw crude oil containing 4,500 ppm iron was pre-conditioned through a high-speed centrifuge to remove bulk sediment and water. This method reduced the iron in oil content to 2,390 ppm. 3,600 ppm of Verza and 400 ppm of surfactant were co-injected into the discharge line to treat approximately 1,000 bbl of off-spec crude oil at 170°F into a 1,000 bbl tank. The tank was circulated for 24 hours then allowed to settle at 100-120°F for 36 hours prior to sampling the top oil to measure iron content post-treatment.



### Results and Conclusion

#### Verza Treatment Enhances Iron in Oil Removal and Improves Profitability

4,000 ppm of the Verza-based treatment plus heat and gravitational settling was applied in the field, enabling a 99% reduction of iron in oil (2,390 ppm to 32 ppm) within 24 hours (Figure 1).

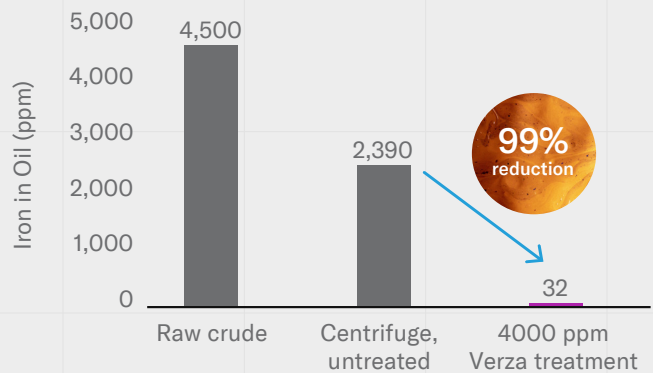
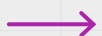



Figure 1. Iron in Oil Concentration Post-Treatment with Verza and Heat



## Oil & Gas Solutions Case Study



As a result, the trader was able to:

- Meet <50 ppm iron in oil spec for sale.
- De-bottleneck stacked inventory of off-spec crude and de-risk curtailment of incoming oil loads (10K-20K bbl/day).
- Minimize crude blending to meet spec.
- Eliminate pump failures, corrosive chemical use, and hazards to operator.
- Improve environmental footprint.

Considering the incumbent program in place, applying the Verza-based program in this case saved the trader an estimated \$35K in costs, enabling an improvement to the trader's overall bottom line.

To learn more, visit [solugen.com/oilandgas](https://solugen.com/oilandgas) or email us at [energysolutions@solugen.com](mailto:energysolutions@solugen.com).